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	REV.	DESCRIPTION	DATE
	-	RELEASED ON ECN #E0759	9/28/98

1. **Specification subject to change without notice.**
2. **All dimensions and specifications apply to standard modules. This information may vary for modules with optional features.**
3. **All dimensions are in millimeters.**
4. **Precautions: These precautions apply equally to modules from all makers, not just Densitron. Violation of these guidelines may void the warranty and can cause problems ranging from erratic operation to catastrophic display failure.**

Handling precautions:

- ◆ This device is susceptible to Electro-Static Discharge (ESD) damage. Observe Anti-Static precautions.

Power supply precautions:

- ◆ Identify and, at all times, observe absolute maximum ratings for both logic and LC drivers. Note that there is some variance between models.
- ◆ Prevent the application of reverse polarity to VDD and VSS, however briefly.
- ◆ Use a clean power source free from transients. Power up conditions are occasionally "jolting" and may exceed the maximum ratings of the module.
- ◆ The +5V power of the module should also supply the power to all devices which may access the display. Don't allow the data bus to be driven when the logic supply to the module is turned off.
- ◆ DO NOT install a capacitor between the VO (contrast) pin and ground. VDD must, at all times, exceed the VO voltage level. The capacitor combines with the contrast potentiometer to form an R-C network which "holds-up" VO, at power-down, possibly damaging the module.

Operating precautions:

- ◆ DO NOT plug or unplug the module when the system is powered up.
- ◆ Minimize the cable length between the module and host MPU. (Recommended max. length 30 cm).
- ◆ For models with EL backlights, do not disable the backlight by interrupting the HV line. Unloaded inverters produce voltage extremes which may arc within a cable or at the display.
- ◆ Operate the module within the limits of the modules temperature specifications.

Mechanical / Environmental precautions:

- ◆ Improper soldering is the major cause of module difficulty. Use of flux cleaner is not recommended as they may seep under the elastomeric connection and cause display failure. Densitron recommends the use of Kester "245" no-clean solder.
- ◆ Mount the module so that it is free from torque and mechanical stress.
- ◆ Surface of LCD panel should not be touched or scratched. The display front surface is an easily scratched, plastic polarizer. Avoid contact and clean only when necessary with soft, absorbent cotton dampened with petroleum benzene.
- ◆ ALWAYS employ anti-static procedure while handling the module.
- ◆ Prevent moisture build-up upon the module and observe the environmental constraints for storage temperature and humidity.
- ◆ DO NOT store in direct sunlight.
- ◆ If leakage of the liquid crystal material should occur, avoid contact with this material, particularly ingestion. If the body or clothing becomes contaminated by the liquid crystal material, wash thoroughly with water and soap.

Notes: (unless otherwise specified)

Unless otherwise specified: Dimensions are mm Tolerances are: X = ± 3 .X = ± 0.5 .XX = ± 0.05 FSCM NO. 62483	APPROVALS	DATE	DENSITRON INTERNATIONAL PLC.	
	DRAWN			
	CHECKED		TITLE 4 LINE X 20 CHARACTERS LCD MODULE	
	ISSUED		DWG. NO. LM4145	SHEET 1 OF 8

1.0 DESCRIPTION

Dot matrix display module consisting of a Liquid Crystal Display, CMOS driver and controller LSI, printed circuit board and metal support frame and edge type Light Emitting Diode (LED) backlight.

Available LC fluids types are: TN (twisted nematic), TN-H (extended temperature range TN), NTN (supertwisted nematic), NTN-H (extended temperature range NTN).

2.0 MECHANICAL CHARACTERISTICS

Item	Specifications	Unit
Package Dimensions	77.0 (W) x 47.0 (H) x 16.6 max. (D)	mm
Display format	4 line x 20 characters	-
Character font format	5 (W) x 8 (H) with attached cursor	dots
Driving method	1/16	duty
Dot size	0.42 (W) x 0.46 (H)	mm
Dot pitch	0.048 (W) x 0.048 (H)	mm
Character Size	2.292 (W) x 4.016 (H)	mm
Active display area	55.0 (W) x 17.5 (H)	mm
Viewing area	58.6 (W) x 21.1 (H)	mm
Weight		g

Notes: W-Width; H-Height; D-Depth.

3.0 ABSOLUTE MAXIMUM RATINGS

VSS=0V; Ta=25°C

Item	Symbol	TN, NTN		TN-H, NTN-H		Unit
		Min.	Max.	Min.	Max.	
Logic supply voltage	VDD-VSS	0	7	0	7	V
LC driver supply voltage	VDD-VO	0	6	0	13	V
Operating temperature	TOP	0	+50	-20	+70 (Note 3)	°C
Storage temperature (Note 1)	TST	-20	+70	-30	+80	
Humidity: Operating (@40°C)	-	-	85%	-	85%	RH (Note 2)
Non-operating (@40°C)	-	-	95%	-	95%	RH (Note 2)

Notes: 1: Tested to 100 hrs.
2: Refers to non-condensing conditions.
3: With backlight off

4.0 ELECTRICAL CHARACTERISTICS

VDD=5±0.25V; Ta=25°C

Item	Symbol	Test Condition	Min.	Typ.	Max.	Unit
Input "High" voltage	VIH	-	2.2	-	VDD	V
Input "Low" voltage	VIL	-	-	-	0.6	V
Output "High" voltage	VOH	IOH=0.205mA	2.4	-	-	V
Output "Low" voltage	VOL	IOL=1.2mA	-	-	0.4	V
Power supply current	IDD	VDD=5.0V	-	3	-	mA

5.0 RECOMMENDED LC DRIVE VOLTAGE ($V_{DD}-V_o$)

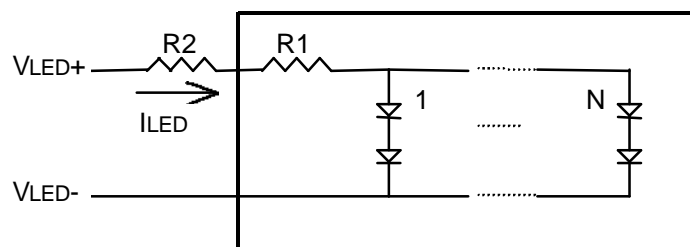
$V_{DD}=5.0\pm0.25V$

Temperature	TN	TN-H	NTN	NTN-H
T _a = -20°C	-	9.9	-	5.8
T _a = 0°C	4.8	9.3	4.5	5.2
T _a = 25°C	4.6	8.5	4.2	4.8
T _a = 50°C	4.4	8.0	3.9	4.5
T _a =70°C	-	7.5	-	4.2

6.0 BACKLIGHT SPECIFICATIONS:

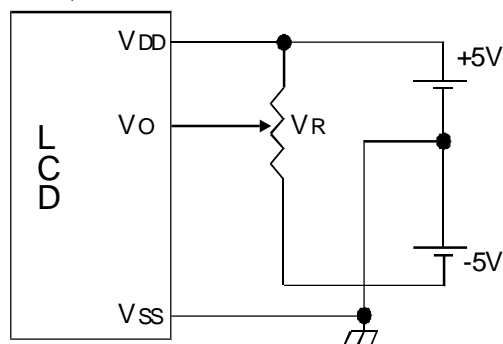
T_a=20°C, 60%RH, Darkroom.

Item	Symbol	Typ.	Max.	Unit
LED lamp input voltage	V _{LED}	5	6	V _{rms}
LED lamp input current	I _{LED}	30	40	mA
Build-in current limiting resistor	R1	-	-	Ohms, W
External current limiting resistor (recommended)	R2	27 Ohms 1/4W	-	Ohms, W
Number of nodes	N	4	-	-

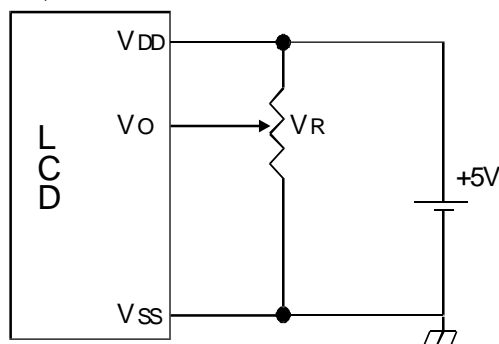


7.0 POWER SUPPLY

• TN-H, NTN-H



• TN, NTN

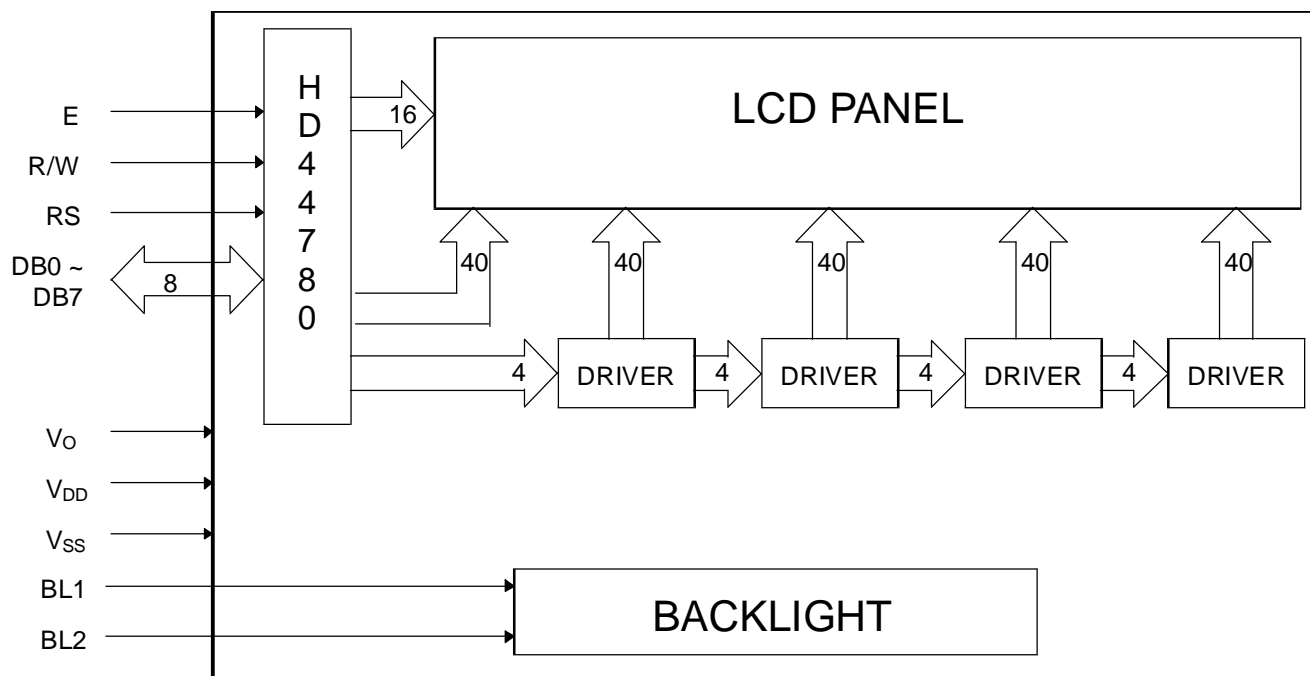


$V_R = 10K - 20K \text{ ohm}$

8.0 INTERFACE DESCRIPTION

Pin No.	Symbol	I/O	Function
1	Vss	-	Ground (OV)
2	VDD	-	Logic Supply Voltage (+5V)
3	Vo	-	LC Drive voltage for contrast adjustment
4	RS	I	Register Select 0: Instruction Register 1: Data Register
5	R/W	I	Read / Write 0: Data Write (Module ← MPU) 1: Data Read (Moudle → MPU)
6	E	I	Enable Signal Active High (H → L)
7	DB0	I/O	Bi-directional data bus line 0
8	DB1	I/O	Bi-directional data bus line 1
9	DB2	I/O	Bi-directional data bus line 2
10	DB3	I/O	Bi-directional data bus line 3
11	DB4	I/O	Bi-directional data bus line 4
12	DB5	I/O	Bi-directional data bus line 5
13	DB6	I/O	Bi-directional data bus line 6
14	DB7	I/O	Bi-directional data bus line 7
BL1	VLED+	-	Supply voltage for backlight (+5V)
BL2	VLED-	-	Supply voltage for backlight (+5V)

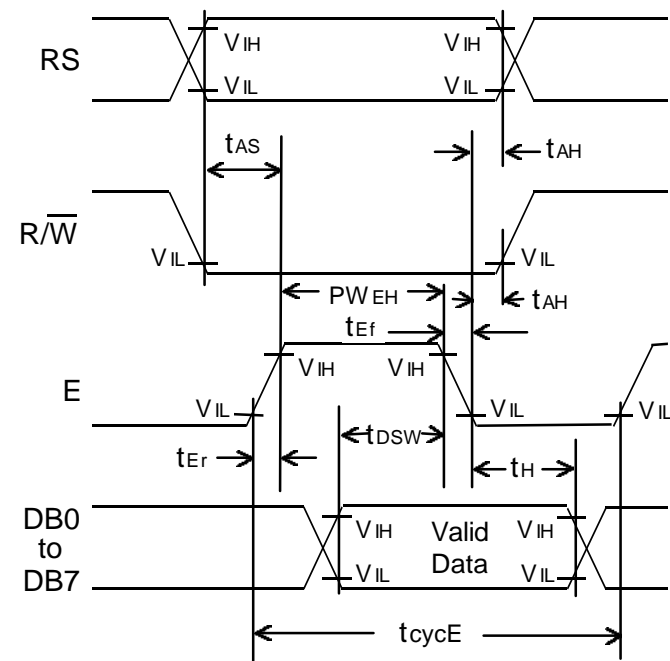
9.0 BLOCK DIAGRAM:



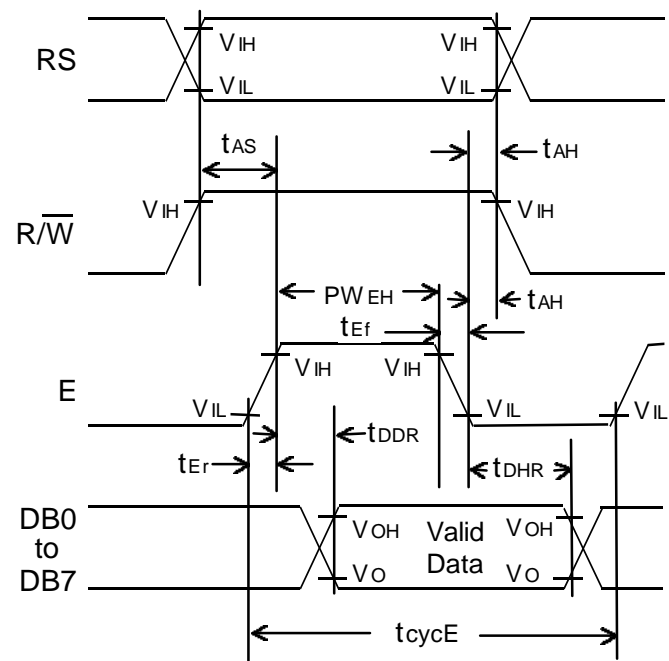
10.0 TIMING CHARACTERISTICS

Item	Symbol	Min.	Typ.	Max.	Unit
Enable cycle time	T _{cycE}	1.0	-	-	nS
Enable pulse width	PW _{EH}	450	-	-	nS
Enable rise / fall time	t _{Er} /t _{Ef}	-	-	25	nS
Address set-up time	t _{AS}	140	-	-	nS
Address hold time	t _{AH}	10	-	-	nS
Data delay time	t _{DDR}	-	-	320	nS
Data hold time (Write)	t _{DHW}	10	-	-	nS
Data hold time (Read)	t _{DHR}	20	-	-	nS
Data set-up time	t _{DSW}	195	-	-	nS

WRITE OPERATION



READ OPERATION



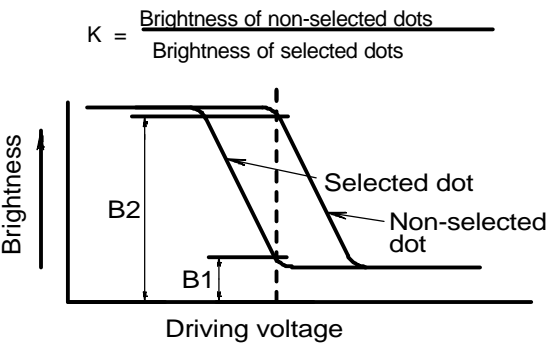
11.0 DD RAM ADDRESS vs. DISPLAY POSITION

Character	1	2	3	4	5	6	7	8	9	10	11	---	18	19	20
Line 1	00	01	02	03	04	05	06	07	08	09	0A	---	11	12	13
Line 2	40	41	42	43	44	45	46	47	48	49	4A	---	51	52	53
Line 3	14	15	16	17	18	19	1A	1B	1C	1D	1E	---	25	26	27
Line 4	54	55	56	57	58	59	5A	5B	5C	5D	5E	---	65	66	67

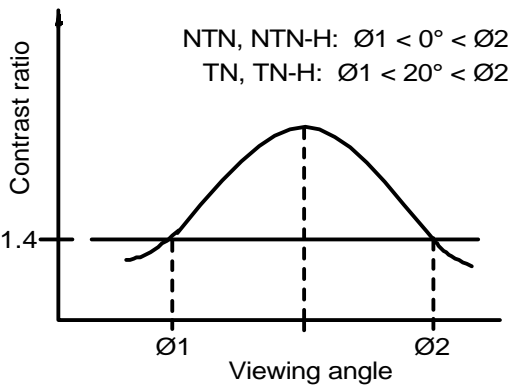
12.0 OPTICAL CHARACTERISTICS

Item	Symbol	Test Condition	Min.	Typ.	Max.	Unit
Contrast ratio TN, TN-H	K	$\varnothing=20^{\circ} \theta=0^{\circ}$	3	-	-	-
Contrast ratio NTN	K	$\varnothing=20^{\circ} \theta=0^{\circ}$	4	-	-	-
Contrast ratio NTN-H	K	$\varnothing=20^{\circ} \theta=0^{\circ}$	5	-	-	-
Viewing angle TN, TN-H	$\varnothing 2-\varnothing 1$ θ	$\theta=0^{\circ} K_{\geq 1.4}$ $\varnothing=20^{\circ} K=1.4$	20 ± 30	- -	- -	Deg. Deg.
Viewing angle NTN	$\varnothing 2-\varnothing 1$ θ	$\theta=0^{\circ} K_{\geq 1.4}$ $\varnothing=20^{\circ} K=1.4$	40 ± 30	- -	- -	Deg. Deg.
Viewing angle NTN-H	$\varnothing 2-\varnothing 1$ θ	$\theta=0^{\circ} K_{\geq 1.4}$ $\varnothing=20^{\circ} K=1.4$	40 ± 40	- -	- -	Deg. Deg.
Response time Rise	t_r	$\varnothing=20^{\circ} \theta=0^{\circ}$	-	150	250	mS
Fall	t_f	$\varnothing=20^{\circ} \theta=0^{\circ}$	-	150	250	mS

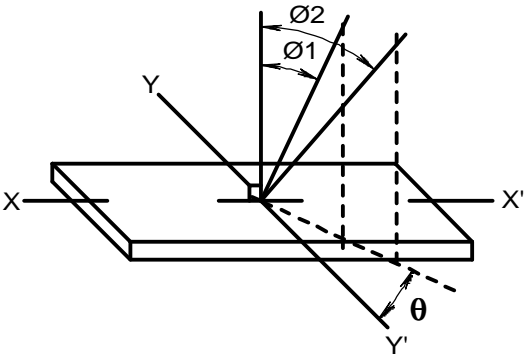
DEFINITION OF CONTRAST RATIO (K)



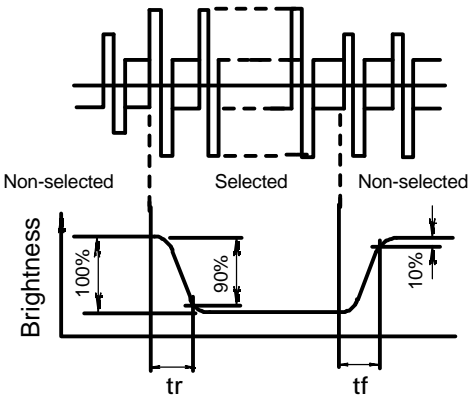
CONTRAST VERSUS VIEWING ANGLE



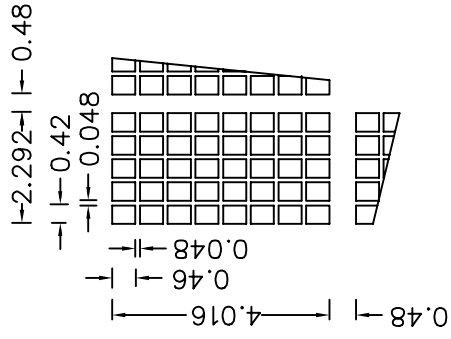
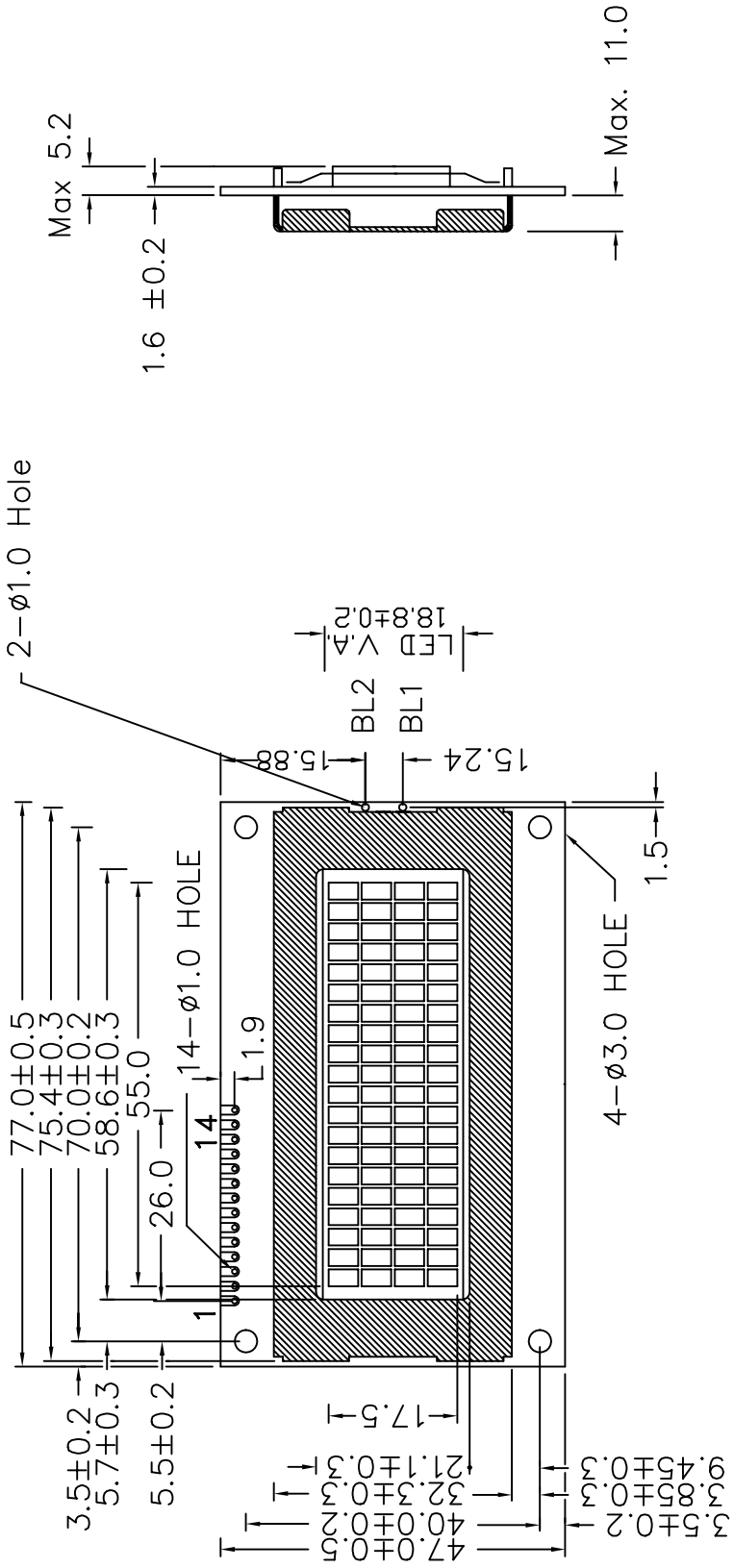
DEFINITION OF ANGLES \varnothing AND θ



DEFINITION OF OPTICAL RESPONSE



13.0 MODULE DIMENSIONS



14.0 PART NUMBER DESCRIPTION FOR AVAILABLE OPTIONS

LM4145①②4C20③④⑤

①

Polarizer Type

B = Transflective: light background with LED backlight

E = Transmissive: dark background with LED backlight

②

Backlight Color

G = Yellow-green (standard)

R = Red

③

Fluid Type and Power Supply

C = TN with +5VDC operation

S = NTN with +5VDC operation

H = NTN-H with ± 5 VDC operation

④

Fluid Type/TN Viewing Direction

B = TN bottom viewing

T = TN top viewing

N = NTN

⑤

Background Color for NTN

B = Blue background

G = Gray background

Y = Yellow background

H = TN-H